INSTALLATION INSTRUCTIONS

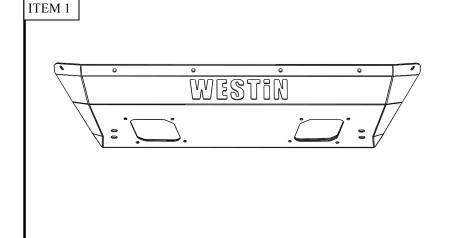


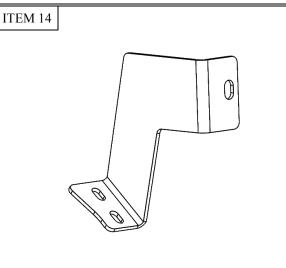


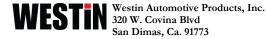
APPLICATION: 2016-2019 Toyota Tacoma PART NUMBER: 58-72005

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	SKID PLATE	10MM SOCKET
2	4	M8 U-CLIP	17MM WRENCH
3	4	M10 BUTTON HEAD BOLT	RATCHET
4	4	M10 FLAT WASHER	TORQUE WRENCE
5	4	M10 SERRATED FLANGE NUT	ALLEN WRENCH
6	6	M8 BUTTON HEAD BOLT	13MM WRENCH
7	8	M8 FLAT WASHER	
8	6	M8 SPLIT LOCK WASHER	
9	2	M8 SERRATED FLANGE NUT	
10	8	M6 BUTTON HEAD BOLTS	
11	16	M6 FLAT WASHER	
12	8	M6 SERRATED FLANGE NUT	
13	4	M6 SPLIT LOCK WASHER	
14	1	DRIVER MOUNTING BRACKET	
15	1	PASSENGER MOUNTING BRACKET	
16	1	DRIVER MESH COVER PLATE	
17	1	PASSENGER MESH COVER PLATE	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

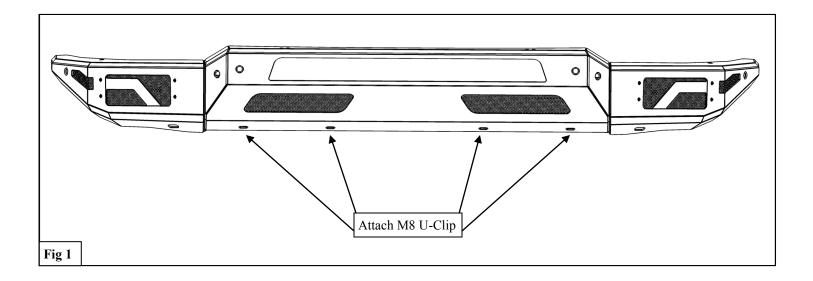




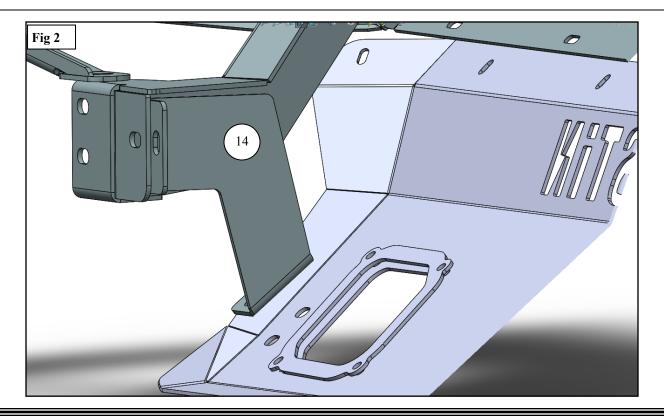


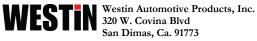
PROCEDURE

- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
 - Failure to identify damage before installation could lead to a rejection of any claim.
- 2. Attach the M8 U-Clips (2) to the pre-installed Pro-Mod Bumper (sold separately) in the locations shown in Figure 1.

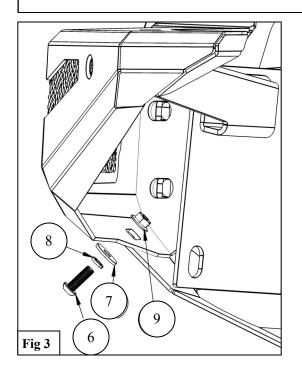


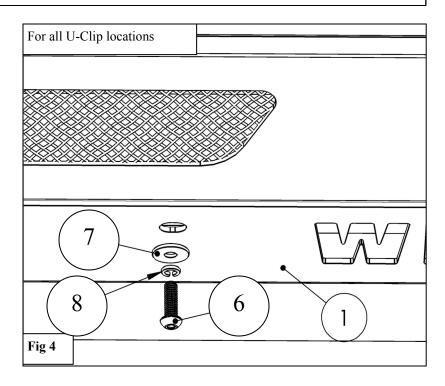
3. Attach the skid plate brackets (14-15) to the Pro Mod Bumper Brackets using the existing hardware in that spot. **See Figure 2.**

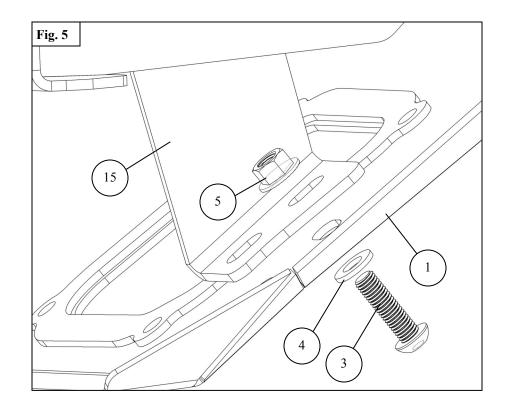




3. Lift the Skid Plate (1) into place and secure it using the supplied M8 and M10 Hardware. See **Figures 3-5.**







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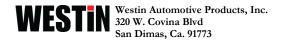
- 4. Install the mesh cover plates using supplied M6 hardware. *Note: This is now the access point for your factory tow hooks.*
- 5. Align and tighten all hardware as specified: M6 to 7 ft-lbs, M8 to 18 ft-lbs, M10 to 35 ft-lbs.





CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- $\bullet \qquad \text{STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.}\\$
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER







WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov