INSTALLATION INSTRUCTIONS
XTS Front Winch Bumper

**APPLICATION:**
2018-2023 Jeep Wrangler JL (Excl. Steel Bumper Fog Lights)

PART NUMBER:
59-711195

| CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	FRONT BUMPER ASSEMBLY	PRY TOOL
2	6	M10 FLAT LARGE WASHER (BLACK ZINC)	18MM SOCKET
3	2	M10 FLAT SMALL WASHER (BLACK ZINC)	18MM WRENCH
4	6	M10 SPLIT LOCK WASHER (BLACK ZINC)	16MM SOCKET
5	8	M10 HEX HEAD SCREW (BLACK ZINC)	16MM WRENCH
6	2	M10 SERRATED FLANGE NUT (BLACK ZINC)	RATCHET
7	4	M4 HEX NUT (BLACK ZINC)	ALLEN WRENCH
8	12	M4 NYLON HEX LOCKNUT (BLACK ZINC)	7MM SOCKET
9	4	M4 SERRATED FLANGE NUT (BLACK ZINC)	5MM ALLEN KEY
10	4	M4 10MM BUTTON HEAD SCREW (BLACK ZINC)	13MM WRENCH
11	4	M4 FLAT LARGE WASHER (BLACK ZINC)	13MM SOCKET
12	20	M4 FLAT SMALL WASHER (BLACK ZINC)	
13	4	M4 SPLIT LOCK WASHER (BLACK ZINC)	
14	4	M4 25MM BUTTON HEAD SCREW (BLACK ZINC)	
15	6	M4 55MM BUTTON HEAD SCREW (BLACK ZINC)	
16	6	M4 20MM BUTTON HEAD SCREW (BLACK ZINC)	
17	6	NYLONSPACER	
18	1	CENTER COVER	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			
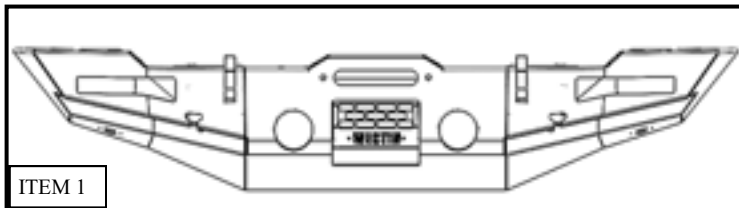
ITEM 1
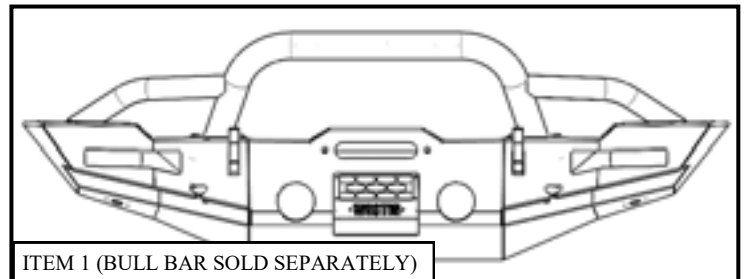
ITEM 1 (BULL BAR SOLD SEPARATELY)

1

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.

   Carefully read and understand all instructions before attempting installation.

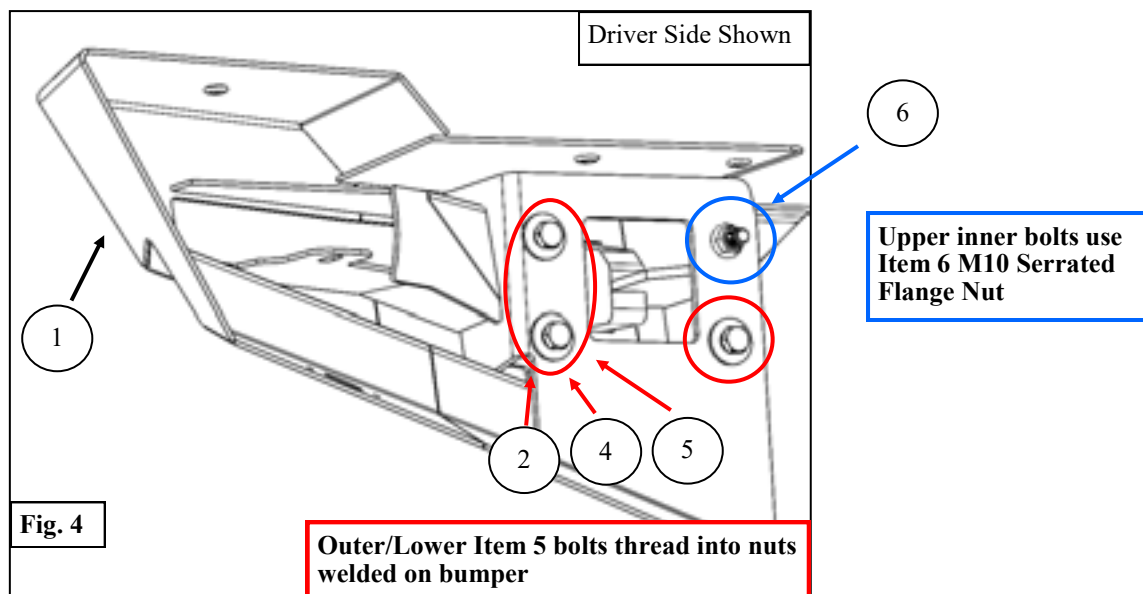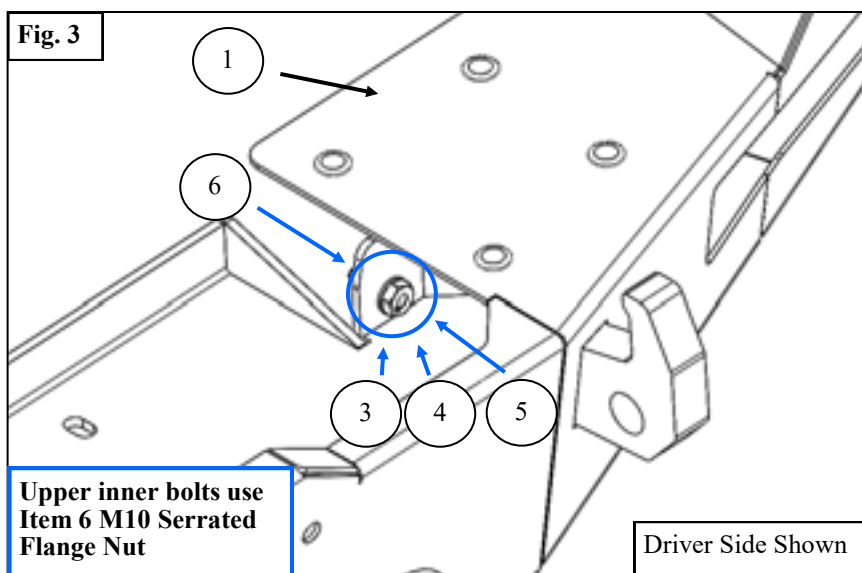   **Failure to identify damage before installation could lead to a rejection of any claim.**

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2. Remove Stock Bumper
   a. Remove plastic valence underneath factory front bumper. *Note*: Use a pry tool to remove the clips holding it in place.
   b. Disconnect all electrical connections to the stock front bumper.
   c. Remove the eight bolts fastening the stock bumper to the frame. See **Figure 1**.

   Note: For JL, the Support Bracket Bolt on each side will need to be loosened. **See Figure 2.**

Fig. 1   Remove eight bolts from the two plates indicated
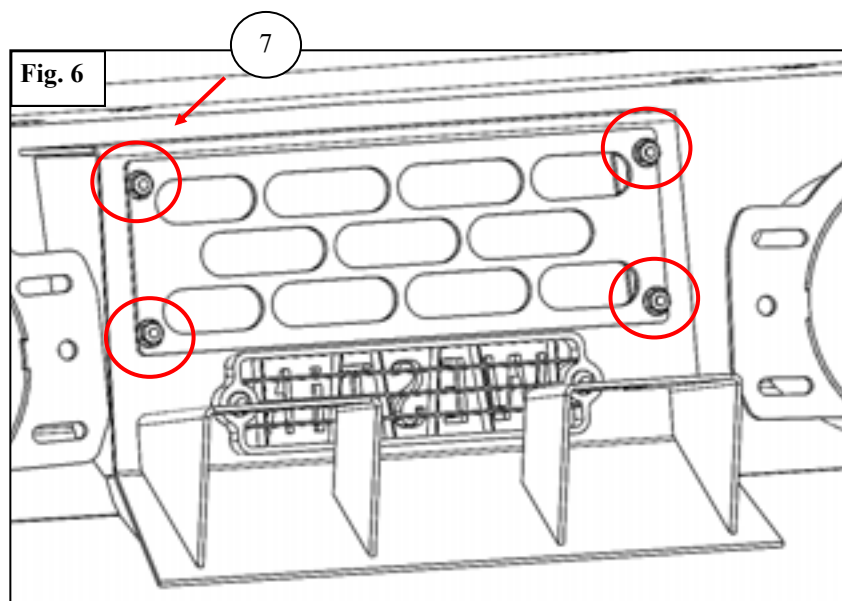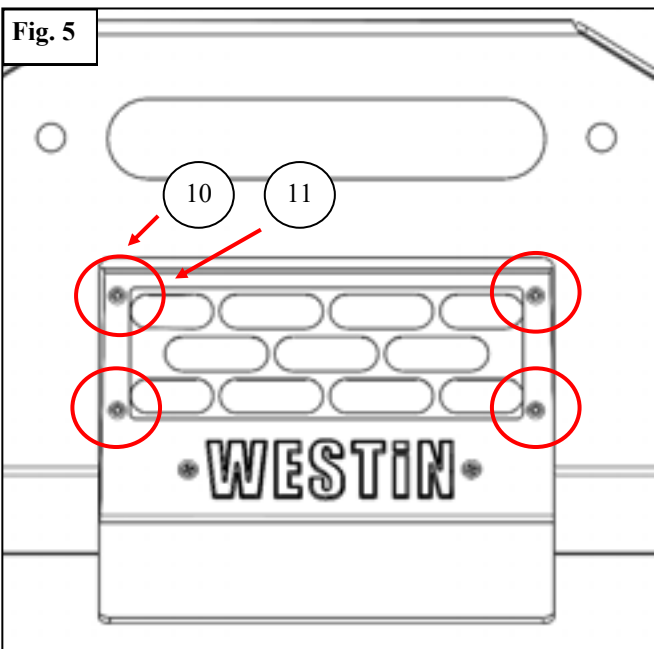

Fig 2

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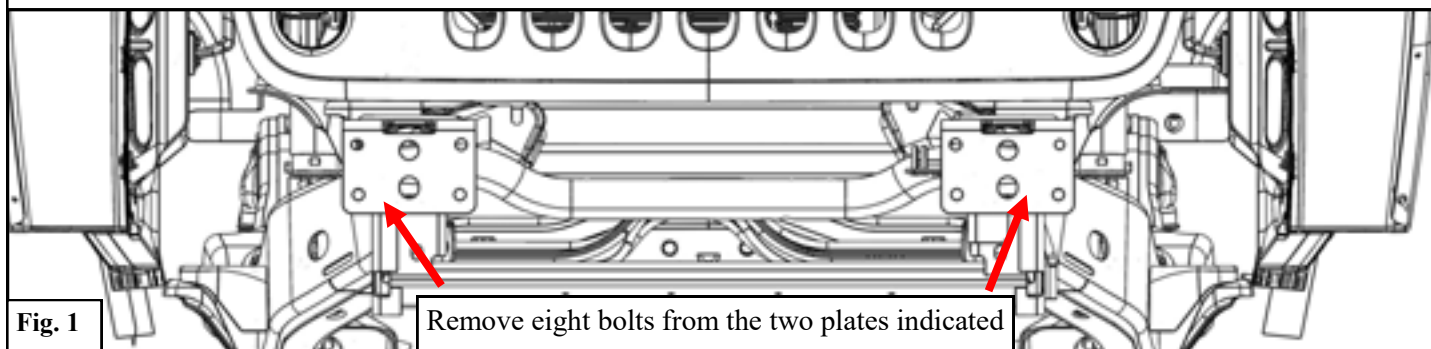
3. Loosely install front bumper assembly (**Item 1**) using the supplied M10 hardware (2-6) according to **Figures 3-4**.
4. Install the inner M10 bolts (**Fig 3**) first to hold the bumper in place while the rest of the M10 hardware is fastened (**Fig 4**).

Note: Driver's side shown in **Figures 3 & 4**. Tighten M10 hardware to 30-35 ft-lbs.

Fig. 3

Driver Side Shown

Upper inner bolts use Item 6 M10 Serrated Flange Nut

Driver Side Shown

Upper inner bolts use Item 6 M10 Serrated Flange Nut

Fig. 4

Outer/Lower Item 5 bolts thread into nuts welded on bumper

5. **Item 18** is a cover for the center area of the bumper and uses the M4 hardware **Items 7, 10, and 11.**

Fig. 5

Fig. 6

Factory Fog Light Installation

- If installing factory fog lamps, use the M4 Hardware to secure the light to bracket as shown in **Figures 7 & 9.**
- **Figure 7** shows where to place the Nylon Spacers (**Item 17**) that will go in between the factory fog lights and the bumper (**Item 1**).

- Depending on the kind of factory fog light you have in **Figure 8**, you may have to use 2 or 3 M4 55mm Button Head Screws (**Item 15**), and its respective M4 hardware, to secure the fog light to the bumper, **Figure 9.**

- **Figure 9** shows where the M4 hardware needs to be located to secure the Rubicon/Sahara fog light to the bumper.

SIMILAR BUMPER SHOWN

Factory Fog Light will insert between the Flat Washer and Nylon Spacer.

The back of every 55mm button head screw will receive a small M4 Flat washer (Item 12) and Nylon Hex Nut (Item 8).

Fig. 7

Rubicon/Sahara plastic bumper:

Sport bumper:

Fig. 8

PASSENGER SIDE SHOWN

Fig. 9

5
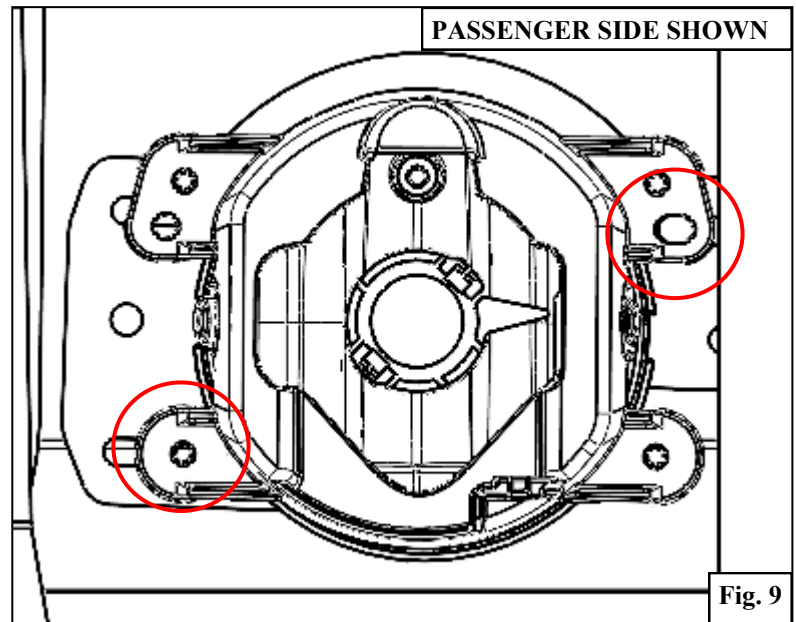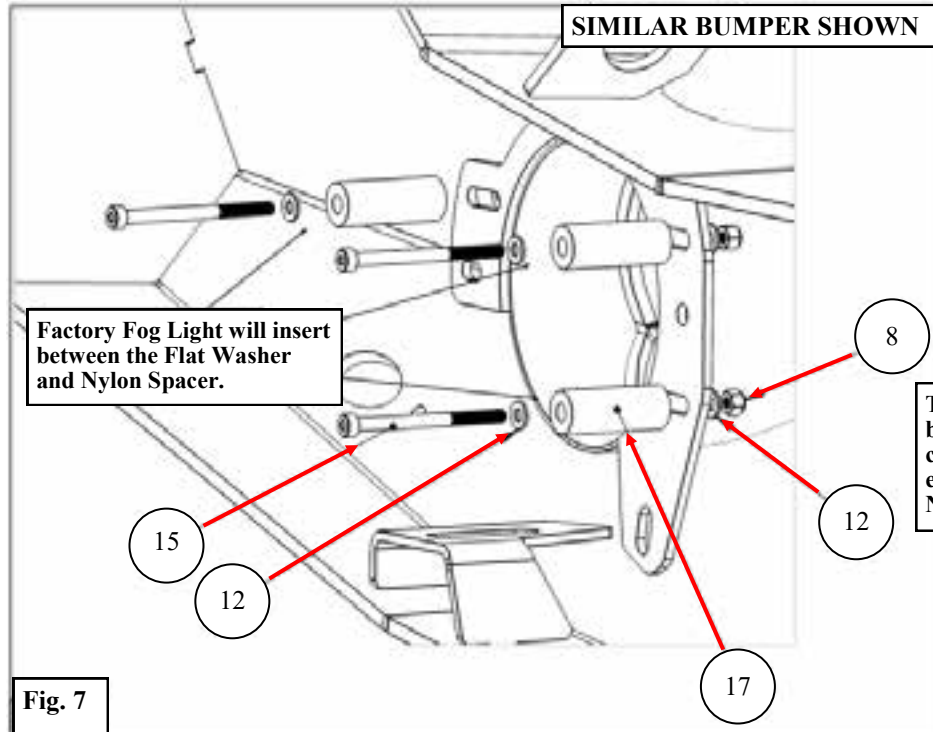
Rock Light Installation

- Install lights in the lower corners of the bumper using supplied M4 hardware (**Items 8, 12-14**). See **Figure 10**.
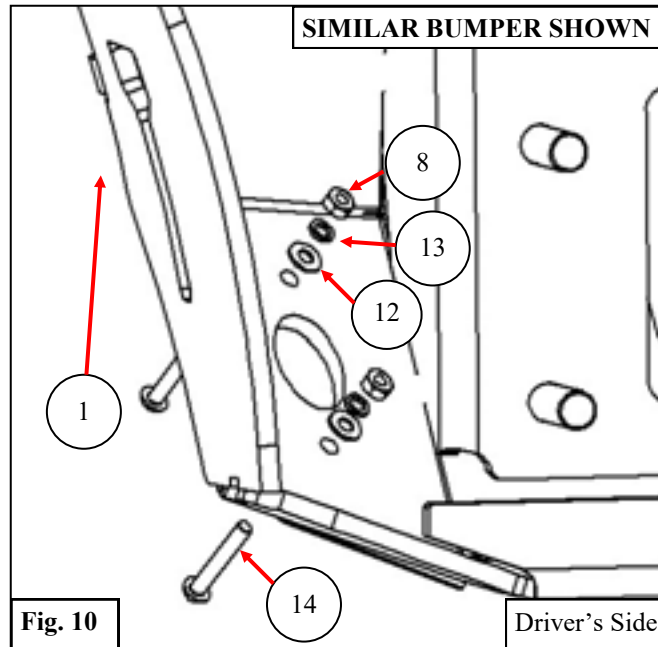
Note: Wire lights per manufacturer's instructions.

SIMILAR BUMPER SHOWN

Fig. 10 — Driver's Side

Note: This product utilizes points for lifting using a Hi-Lift jack or similar product. See **Figures 11-12.**
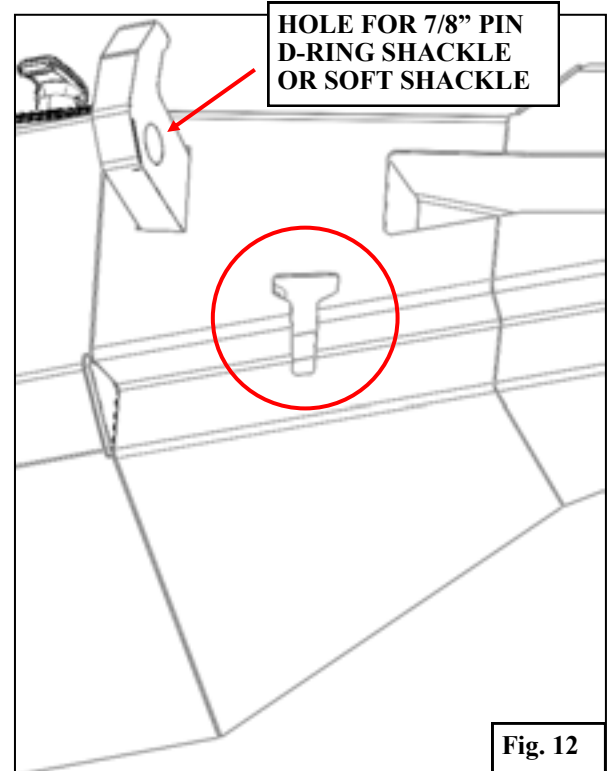
Fig. 11

SIMILAR BUMPER SHOWN

HOLE FOR 7/8" PIN
D-RING SHACKLE
OR SOFT SHACKLE

Fig. 12

3" LED Cube Installation

- This bumper supports the mounting of 2 3" auxiliary LED cubes using the M8 hardware included with the lights, **Figure 13.**
- The following Westin part numbers for the cube lights are supported by this bumper: (**09-12205A-PR , 09-12205B-PR, 09-12200A-PR, 09-12200B-PR**)
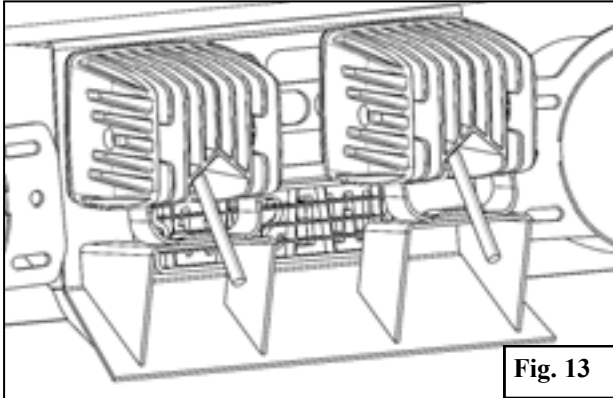- The center cover (**Item 18**) can be mounted in addition to the 3" LED cubes if desired, **Figure 14**.
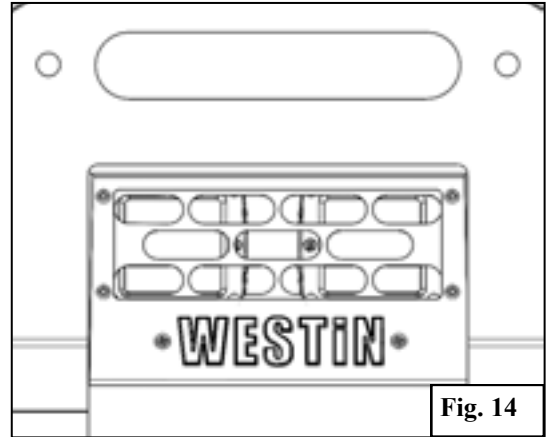

Fig. 13

Fig. 14

Winch Installation

- This bumper is compatible with the Superwinch SX12SR Winch 12V 12000LB Winch (**Part # 1712201), Figure 15**.

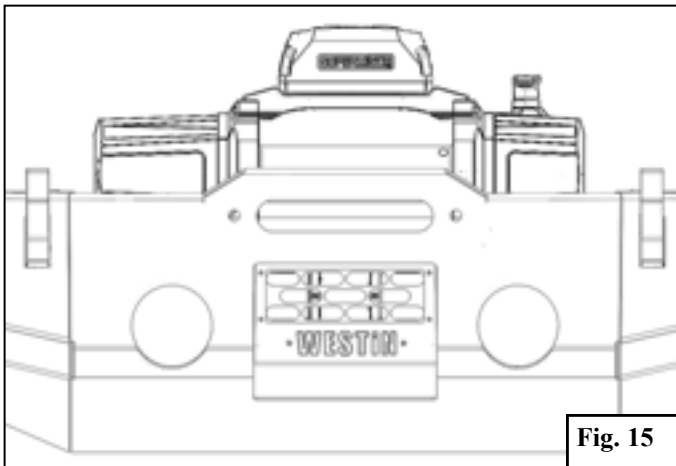- Winches with a mounting pattern of 10" x 4.5" are compatible with this bumper, **Figure 16**.
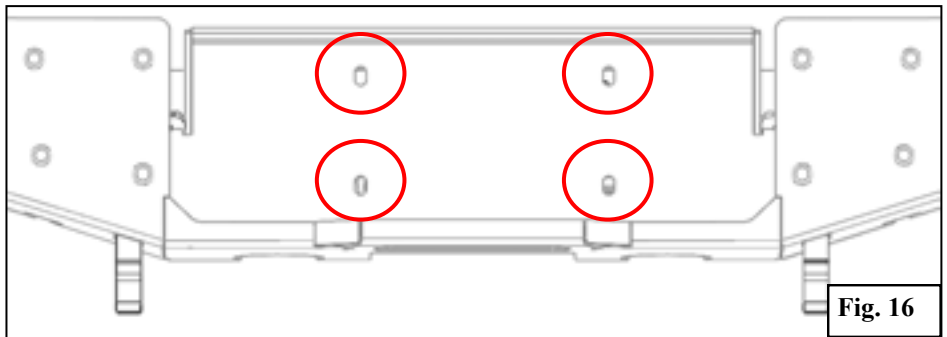

Fig. 15

Fig. 16

P.N.: 75-59711195-RevA   ECO #: W24-0088

DATE: 2/20/25

5.5" Single Row Light Bar Installation

- This bumper supports the mounting of 2 5.5" auxiliary LED light bars using the hardware included with the lights, **Figure 17.**

- The following Westin part number for the light bars are supported by this bumper: (**09-12232-PR**)
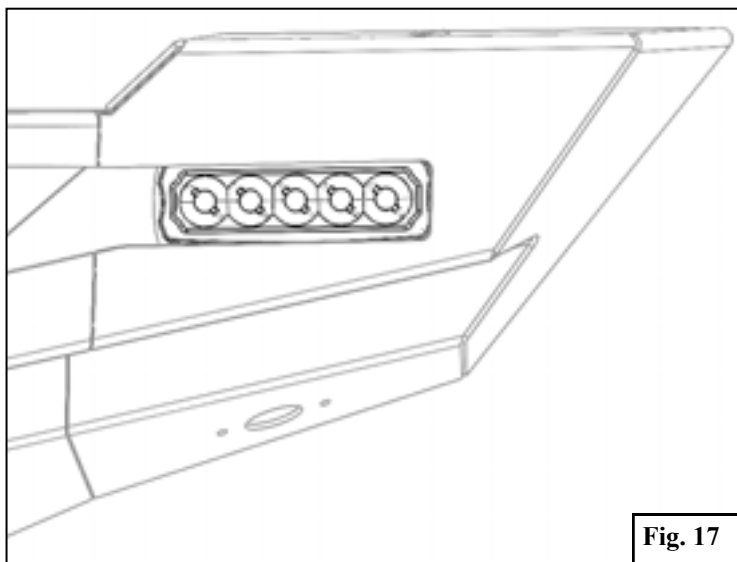
Fig. 17

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com
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⚠ WARNING ⚠

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:
All Westin supplied fasteners must be utilized and installed in accordance with the installation in-structions and apply torque to the specifications as defined.   DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:
Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:
ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)
The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

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