



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

CLASS III RECEIVER HITCH
APPLICATIONS: 2005-2013 TOYOTA TACOMA
APP PART # 65-1045

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	CLASS 3 HITCH ASSEMBLY	TORQUE WRENCH
2	4	SPACER PLATE	17MM SOCKET
3	4	M12 HEX CAP SCREW	18MM SOCKET
4	4	M12 FLAT WASHER	
5	4	M12 LOCK WASHER	

WARNING: Never exceed the capacity ratings shown on the receiver hitch or the tow vehicle. See your vehicle's owners guide for towing guidelines.

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Loosen all five bumper bracket hex cap screws and remove the front two hex cap screws (fig 1). Repeat for both sides.
3. Install hitch assembly between bumper bracket and frame. Re-install and hand tighten the hex cap screws removed in step 2 (fig 2).
4. Install spacer plates between bumper bracket and frame on two rear hex cap screws and hand tighten (fig 3). Repeat for both sides.
5. Install the M12 cap screws (item 3), M12 lock washers (item 5) , and M12 flat washers (item 4) through the bottom bracket holes into the threaded holes in the bottom of the frame (fig 4).
6. Level and align hitch assembly and tighten all hardware at this time (fig 5). Torque OEM hex cap screws to 75-80 ft-lbs and M12 hardware to 75-80 ft-lbs.

NOTICE: This product complies with all safety specifications and requirements defined for V.E.S.C. regulation V-5 & SAE J684

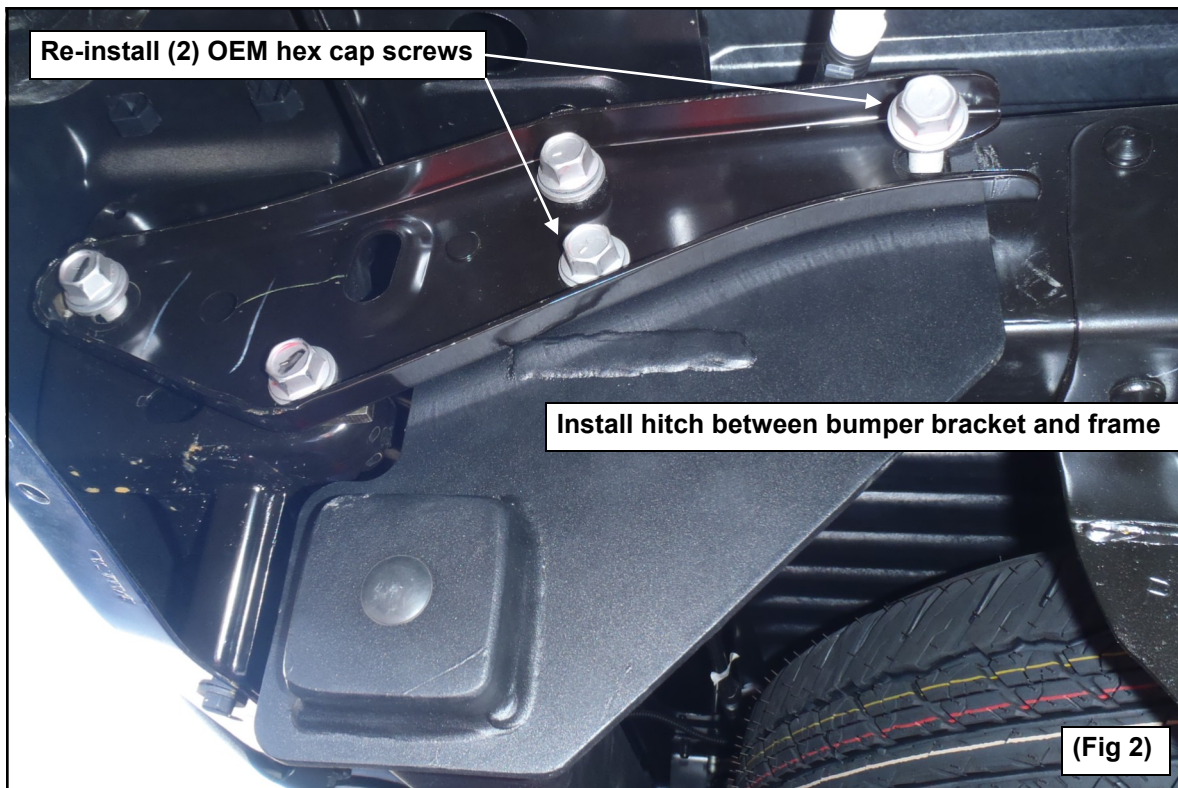
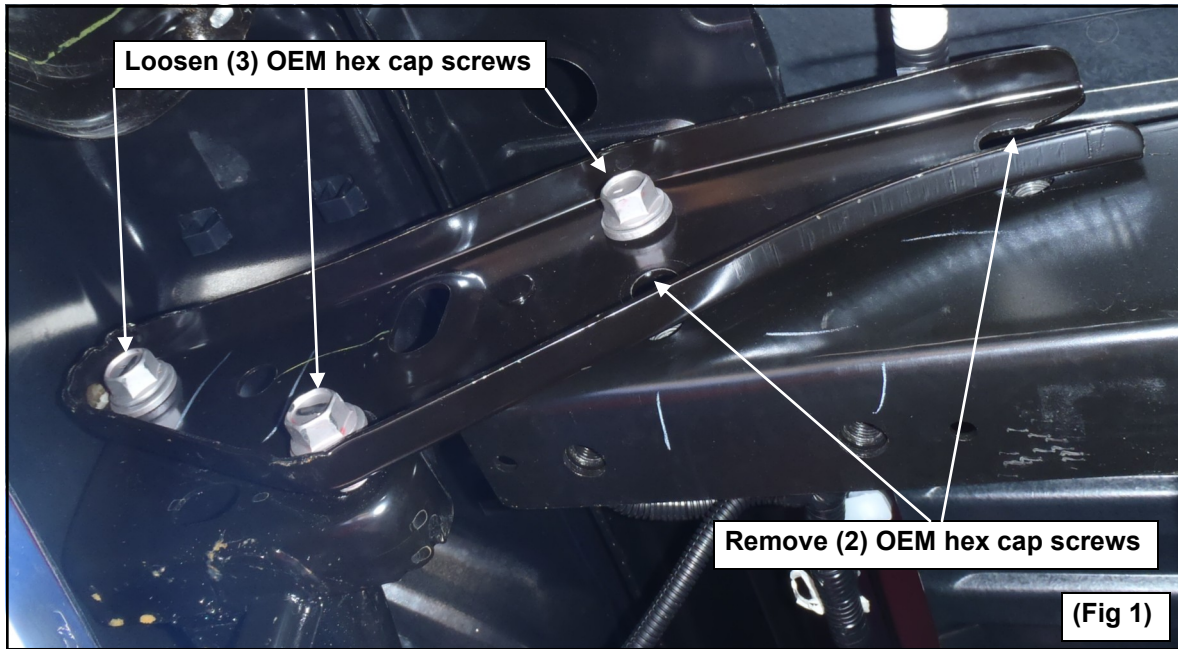
CARE INSTRUCTIONS

- BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



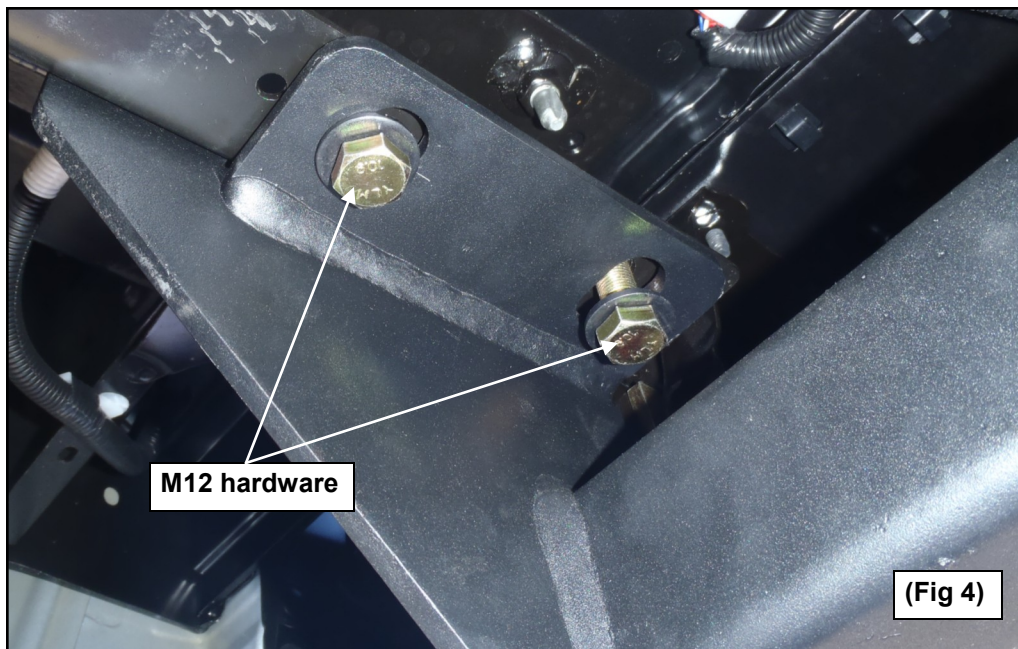
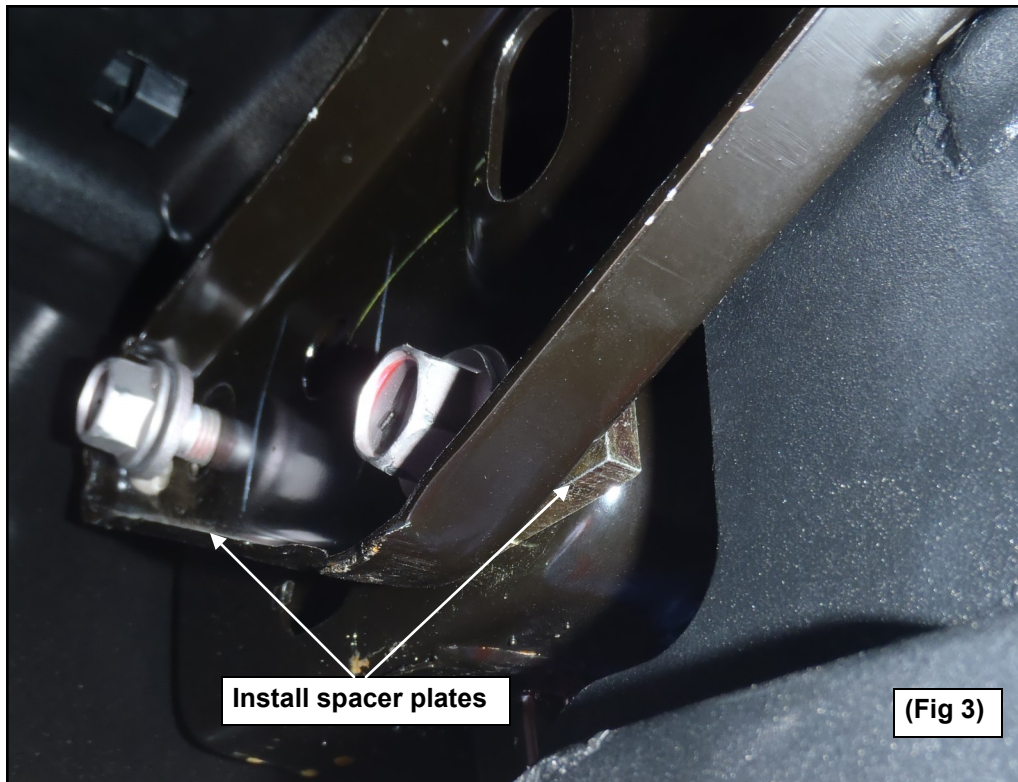
Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

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Customer service (800) 793-7846
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AUTOMOTIVE PRODUCTS, INC.
San Dimas, California

WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

NOTICE

Westin Receiver Hitches are designed to accommodate a 2" - square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

WARNING

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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