



INSTALLATION INSTRUCTIONS

CLASS III RECIEVER HITCH
APPLICATION: 2016—2017 TOYOTA TACOMA
PART NUMBER: 65-1565

AUTOMOTIVE PRODUCTS,

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	HITCH ASSEMBLY	20MM SOCKET
2	4	M12 HEX BOLT (FINE THREAD)	20MM WRENCH
3	8	M12 FLAT WASHER	DRILL
4	2	M12 HEX BOLT	1/2" DRILLBIT
5	2	M12 HEX NUT	RATCHET
6	6	M12 LOCK NUT	TORQUE WRENCH

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

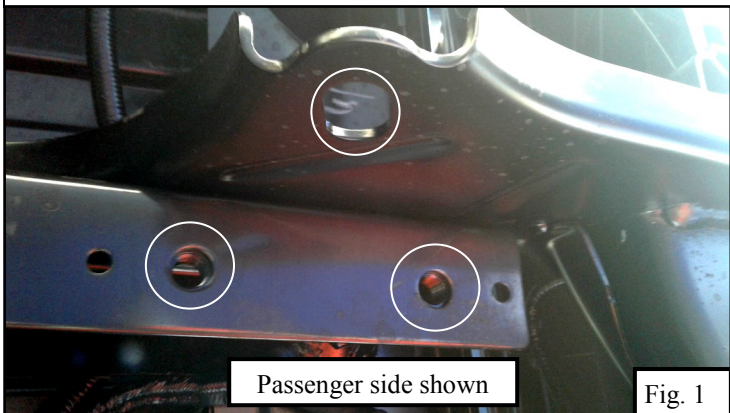


Fig. 1

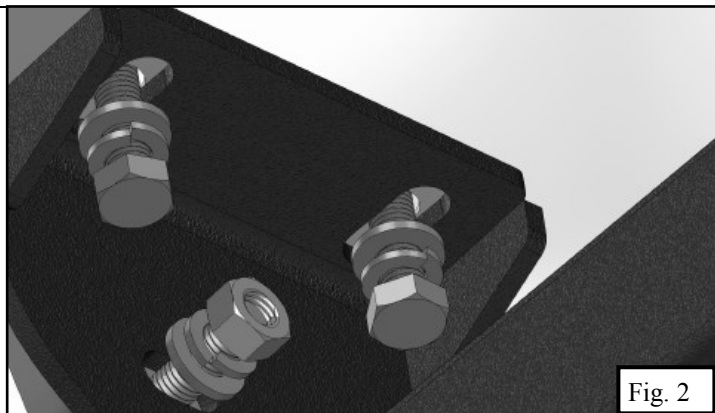


Fig. 2



PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Under the bumper locate mount holes. Figure 1 (Passenger side shown)
3. Using the M12 hardware install the hitch as shown on Figure 2. Use Item 2 (M12 fine thread hex bolt) for top threaded holes. And Item 4 (M12 hex bolt) for side holes.
9. Align and adjust the Hitch Assembly as needed, then fully tighten all hardware at this time. Torque all M12 fasteners to 70 ft-lbs.



Westin Automotive Products, Inc.
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Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com
DATE: 12/28/16



AUTOMOTIVE PRODUCTS, INC.

WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

NOTICE

Westin Receiver Hitches are designed to accommodate a 2"- square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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