



INSTALLATION INSTRUCTIONS
2006-07 Ford Explorer/2007 Explorer Sport Trac
Part # 45-2030, 40-2035

PARTS LIST:

1	Grille Guard
2	Lower Mounting Brackets
1	Left Side Upper Mounting Bracket
1	Right Side Upper Mounting Bracket
2	Upper Support Brackets
2	M12*40 Bolt Plate, Yellow Zinc
2	M12*100 Hex Head Bolt, Yellow Zinc
4	M12 Flat Washer, Yellow Zinc
4	M12 Hex Nut, Yellow Zinc
4	M12 Lock Washer, Yellow Zinc
2	M10*35 Button Head Bolt, Stainless Steel
2	M10 Lock Washer, Stainless Steel
4	M10 Flat Washer, Stainless Steel
4	M10 Hex Nut, Stainless Steel
8	M8*35 Hex Head Bolt, Yellow Zinc
8	M8 Flat Washer, Yellow Zinc
8	M8 Lock Washer, Yellow Zinc
6	M12*35 Hex Head Bolt, Stainless Steel
6	M12 Hex Nut, Stainless Steel
12	M12 Flat Washer, Stainless Steel
6	M12 Lock Washer, Stainless Steel
2	Frame Washer, Yellow Zinc

Note: Westin advises the installer to use a thread lubricant on all stainless hardware.

PROCEDURE

1. Begin installation by removing the factory lower valance and air dam as shown in Fig. 1 place splash shield aside.
2. From underneath vehicle. Locate mounting holes in frame. See Fig 2a and Fig 2b. Place bracket in place as shown and attach to frame using yellow zinc M12 x 100 Hex bolts, M12 bolt plates, flat washers, lock washers, and nuts. The bolt plates should be inserted through the bottom of the frame rail.
3. Attach and secure Upper support Bracket to vehicle as shown in Fig. 3-5 Take a minute to review fig.3 and familiarize yourself with its mounting locations. Refer to Fig.4 for mounting to chassis.
4. Position guard to the outside of the bottom brackets and secure to brackets as shown in fig. 6. Attach upper support brackets to guard and align guard with vehicle. Fully tighten all hardware at this time.

Figure 1



Figure 2a Drivers Side Shown

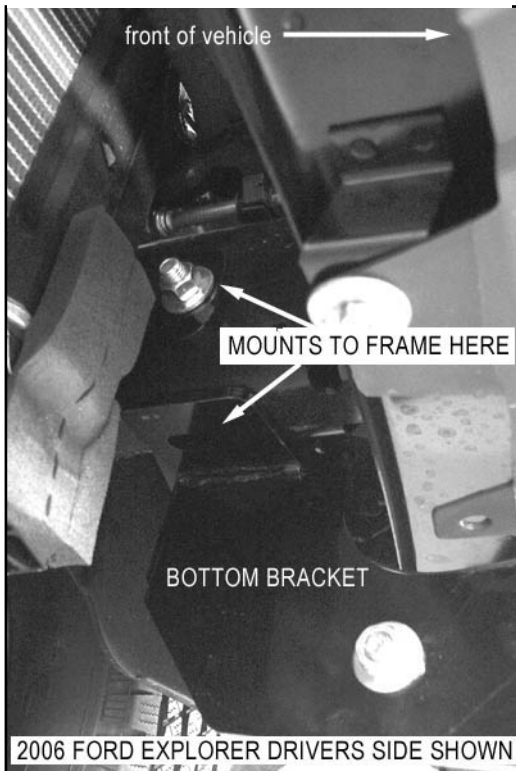


Figure 2b Drivers Side Shown

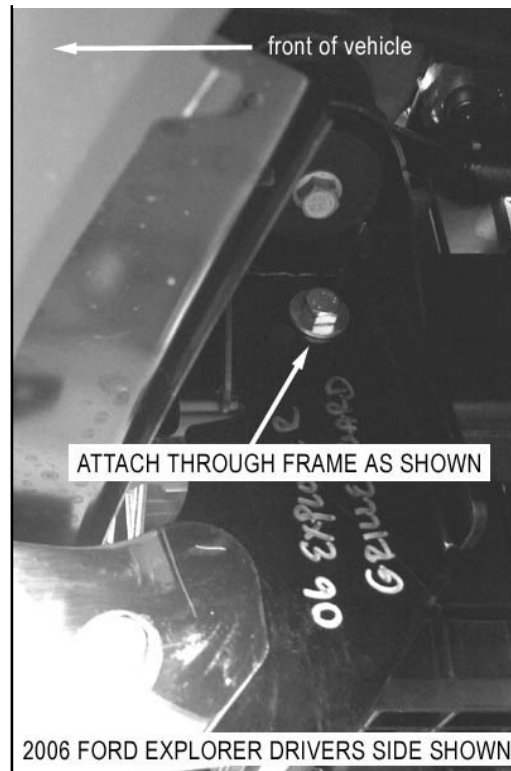


Figure 3 Drivers Side Shown

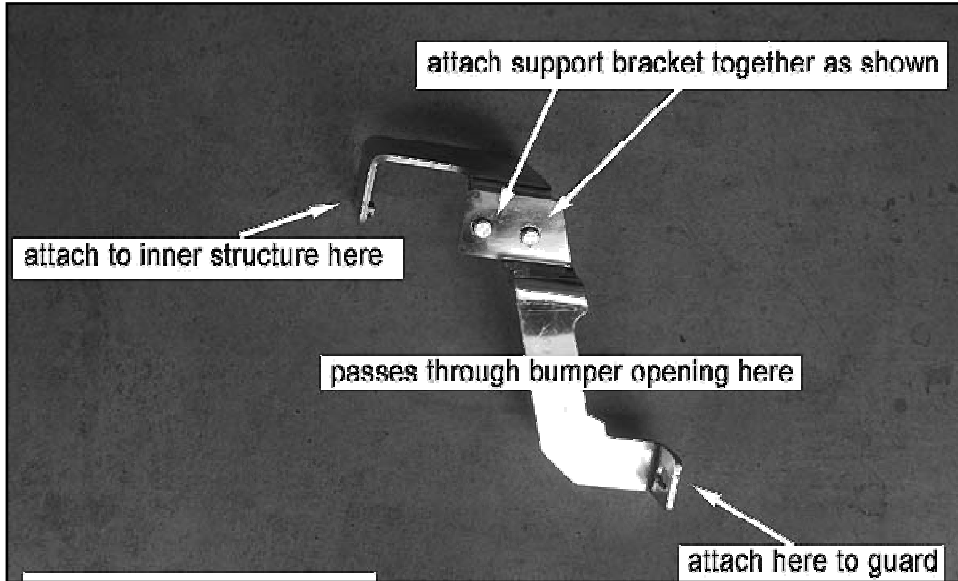


Figure 4 Passenger Side Shown

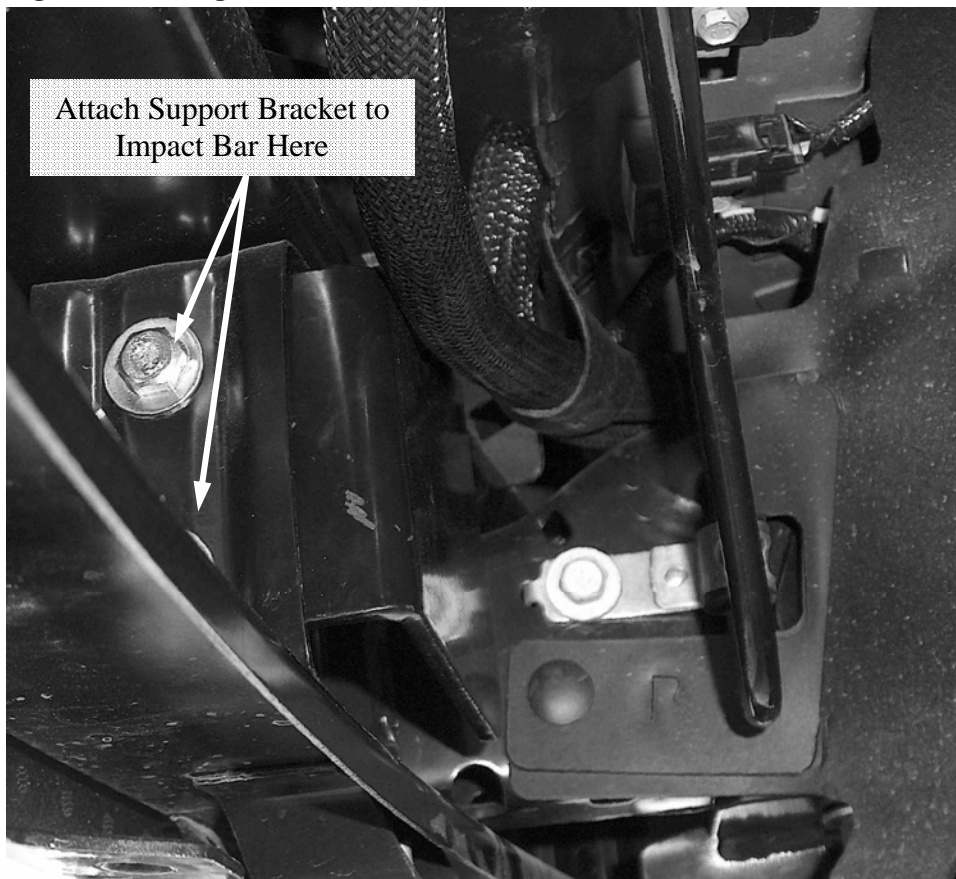


Figure 5 Drivers Side Shown

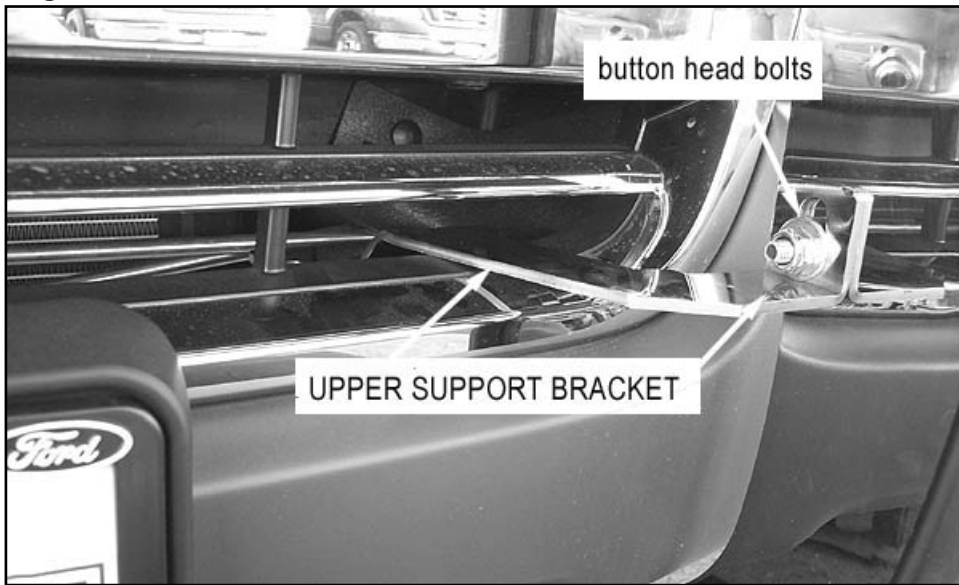
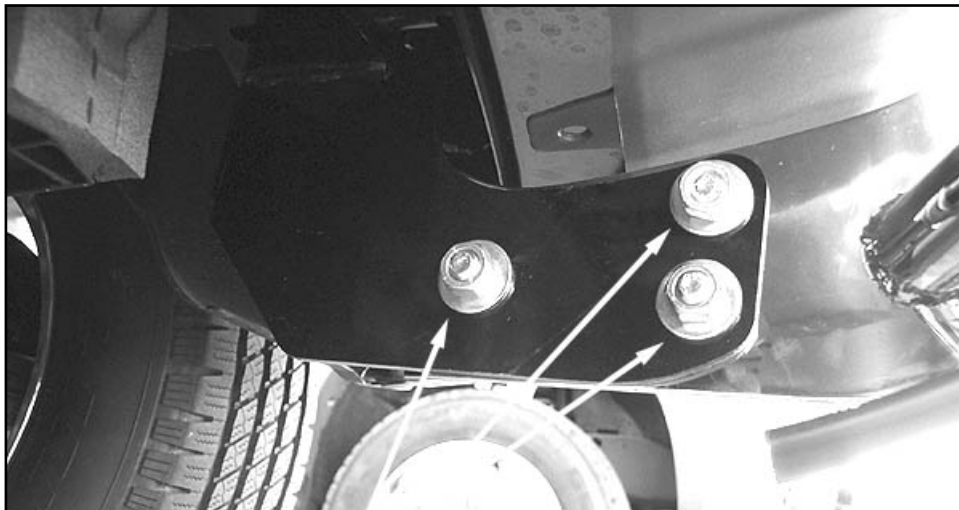


Figure 6 Drivers Side Shown



Attach Guard to Lower Brackets As Shown With Stainless M12 Hardware



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Thank You for choosing Westin products
For additional installation assistance please call
Customer service (800) 793-7846 or (507) 375-3559